WO 2005/058970 PCT/KR2003/002874

What is claimed is:

5

10

15

20

25

1. A method for preparing cellulose ethers by dispersing caustic soda into pulverized celluloses and injecting an etherifying agent, wherein the method comprises steps of:

- (a) performing a primary reaction in the condition of gradually increasing temperature ranging from 40 to 60°C for 10 to 60 min after adding 0.01-3.0 parts by weight for 1 part by weight of cellulose;
- (b) performing a secondary reaction in the condition of gradually increasing temperature ranging from 45 to 75℃ for 60 to 180 min; and
- (c) performing a tertiary reaction in the condition of gradually increasing temperature ranging from 80 to 90°C for 60 to 180 min, thereby producing fine powdered cellulose..
- 2. The method of claim 1, wherein the reaction temperatures of the primary, secondary and tertiary reactions are ranging from 40 to $50\,^{\circ}$ C, 55 to $65\,^{\circ}$ C, and 85 to $90\,^{\circ}$ C, respectively.
- 3. The method of claim 1, wherein the etherifying agent is alkyleneoxide or alkylhalide.
- 4. The method of claim 3, wherein the alkyleneoxide has carbon atoms ranging from 2 to 4, and the alkylene halide has carbon atoms ranging from 1 to 5.

WO 2005/058970 PCT/KR2003/002874

5. The method of claim 1, which further comprises injecting a diluent gas before adding an etherifying agent.

- 5 6. The method of claim 5, wherein the diluent gas is at least one ether compound(s) selected from dimethylether and diethylether.
 - 7. The method of claim 5 or 6, wherein the diluent gas is injected less than 2.5 parts by weight for 1 part by weight of cellulose, and it is preferable not to use a diluent gas to produce cellulose ether with improved quality.
 - 8. Cellulose ether prepared by the method of claim 1, wherein the cellulose ether has a particle distribution rate of greater than 99% for the particles of less than 100 mesh in size.

15

20

25

10

- 9. A method for preparing fine powdered cellulose ether comprising the steps of
 - a) subjecting pulverized celluloses to alkalinization by treating with an alkalifying agent;
 - b) preparing a reaction mixture by adding 0.01 to 3.0 parts by weight of an etherifying agent for 1 part by weight of cellulose to the alkalinized cellulose;
 - c) subjecting the reaction mixture to the primary reaction in the condition of gradually increasing temperature ranging from 40 to 60°C for 10 to 60 min;
 - d) subjecting the primary reaction mixture to the secondary reaction in the

WO 2005/058970 PCT/KR2003/002874

condition of gradually increasing temperature ranging from 45 to $75\,^{\circ}$ C for 60 to 180 min; and

- e) subjecting the secondary reaction mixture to the tertiary reaction in the condition of gradually increasing temperature ranging from 80 to $90\,^{\circ}$ C for 60 to 180 min.
- 10. The method of claim 9, wherein the alkalifying agent is alkalimetal hydroxide (caustic soda) in a solid or an aqueous solution state.
- 11. The method of claim 9, which further comprises injecting a diluent gas before the step (b).

5

15

12. The method of claim 11, wherein the diluent gas is at least one ester compound(s) selected from dimethylether and diethylether and is injected less than 2.5 parts by weight for 1 part by weight of cellulose.